AMENDMENTS TO THE CLAIMS

Please amend the claims as follows:

1. (CURRENTLY AMENDED) A portion of a mold apparatus for manufacturing a light guide, comprising:

a stamper configured to define a surface of a light guide; and

a core material portion fixed to said stamper by a fixing structure, wherein said fixing structure comprises at least one fastening member,

wherein said at least one fastening member extends through said core material portion into said stamper.

2. (CANCELED)

3. (ORIGINAL) The portion of a mold apparatus according to claim 1, wherein said at least one fastening member is at least one bolt.

4. (CURRENTLY AMENDED) The portion of a mold apparatus according to claim ~~2~~ 1, wherein said stamper is between 6 and 12 mm thick.

5. (CURRENTLY AMENDED) A method of manufacturing a light guide, comprising:

defining a molding chamber, including defining at least one surface of the molding chamber with a stamper configured to define a surface of a light guide, wherein the stamper is a stamper electrotype fixedly mounted on a core material portion using at least one fastening member; ~~and~~

molding a molding material in the molding chamber to form a light guide having a surface thereof defined by the stamper; and

forming at least one fastener hole through the core material portion and extending into the stamper electrotype.

6. (CANCELED)

7. (ORIGINAL) The method according to claim 5, wherein the at least one fastening member is a bolt.

8. (ORIGINAL) The method according to claim 7, wherein the stamper electrotype is between 6 and 12 mm thick.

9. (PREVIOUSLY PRESENTED) The portion of a mold apparatus according to claim 1, wherein the stamper is a stamper electrotype.

10. (PREVIOUSLY PRESENTED) The portion of a mold apparatus according to claim 9, wherein the stamper electrotype is formed from nickel.

11. (PREVIOUSLY PRESENTED) The method according to claim 5, wherein the stamper electrotype is formed from nickel.

12. (PREVIOUSLY PRESENTED) The portion of a mold apparatus according to claim 1, wherein the stamper and the core material portion form an integral molding device.

13. (PREVIOUSLY PRESENTED) The portion of a mold apparatus according to claim 12, wherein the mold apparatus further comprises a movable core and a movable molding plate that holds the movable core and the integral molding device.

14. (PREVIOUSLY PRESENTED) The method according to claim 5, wherein the stamper and the core material portion form an integral molding device.

15. (PREVIOUSLY PRESENTED) The method according to claim 14, wherein the integral molding device is set in a movable core and a movable molding plate that holds the movable core and the integral molding device.

16. (NEW) The portion of a mold apparatus according to claim 1, wherein the stamper and the core material portion are both formed from nickel.

17. (NEW) The method according to claim 5, further comprising forming both the stamper and the core material portion from nickel.

18. (NEW) The portion of a mold apparatus according to claim 1, wherein the stamper and the core material portion together form a movable core of the mold apparatus.

19. (NEW) The method according to claim 5, wherein the stamper and the core material portion together form a movable core of a mold apparatus.